

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 63857

Tuesday, November 16, 2010 3:13:24 PM



Page 2

Item ID: D3536-25

Accept



Setup Start



Revision ID:

Stop



Item Name: Gasket

Start Date: 11/17/2010 Start Qty: 10.00



Cust Item ID:

Required Date: 11/24/2010 Req'd Qty: 10.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: HP 12

0.00



Packaging

Memo

0.00

Packaging

10/11/301205

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

OK10/12/0110-11-30(12)

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NOTE: Date & initial all entries

Picklist Print

Tuesday, November 16, 2010 3:13:23 PM

Page 1

Work Order ID: 63857



Parent Item: D3536-25



Parent Item Name: Gasket

Start Date: 11/17/2010

Required Date: 11/24/2010

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP Rev:A New Issue 07-02-14 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MNEO60S.063 		Purchased	No			100	sf	391.6220	0.5956	6.617778	7.2		
NEOPRENE SHEET 0.063													

HB 10-11-30

Location

Loc Qty

Loc Code

MAT

391.622

115500

75.622

115916

316

115916

(12)

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DART AEROSPACE LTD		Work Order: 63857
Description: Gasket		Part Number: D3536-25
Inspection Dwg: D3536	Rev: A	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
21.80	+/-0.030	21.80	✓		T B01	
16.35	+/-0.030	16.35	✓		T	
10.90	+/-0.030	10.90	✓		T	
5.45	+/-0.030	5.45	✓		T	
6.00	+/-0.030	6.00	✓		T	
6.75	+/-0.030	6.75	✓		T	
12.75	+/-0.030	12.75	✓		T	
1.89	+/-0.030	1.888	✓		V B02	
0.30	+/-0.030	.301	✓		V	
0.30	+/-0.030	.303	✓		V	
Ø0.19	+0.005/-0.001	.190	✓		V	

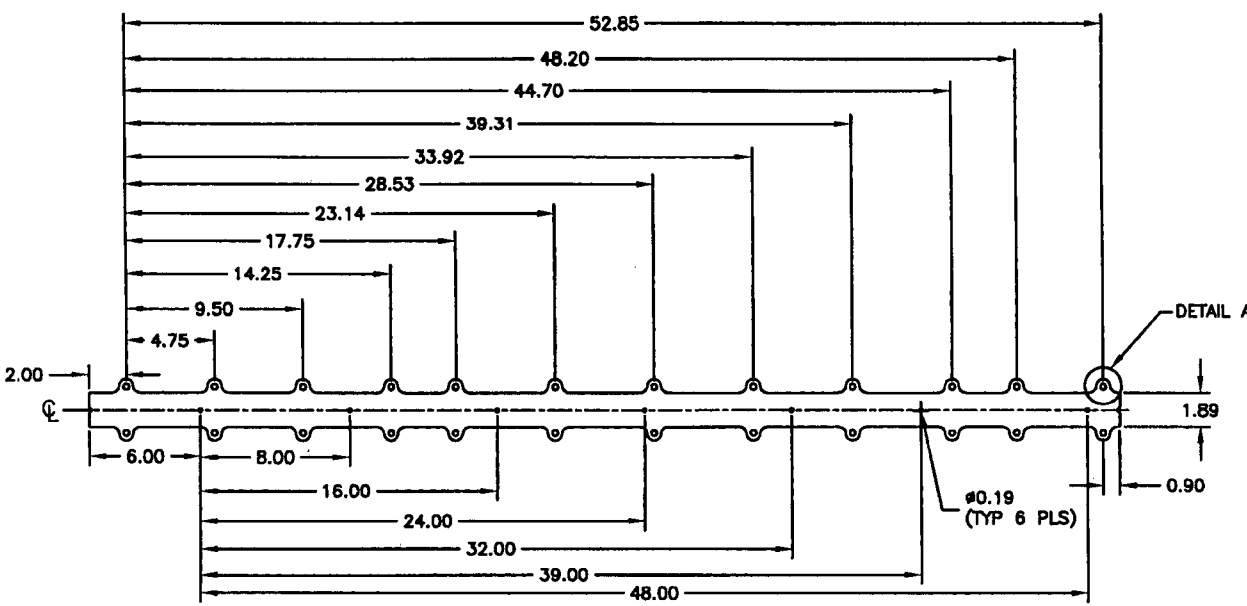
Measured by: IB	Audited by: S	Prototype Approval:	N/A
Date: 10-11-30	Date: 10/14/30	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	07.06.13	New Issue	KJ/JLM	BE

DART

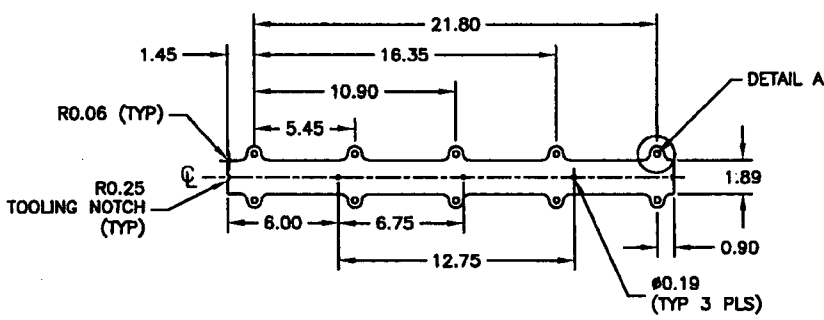
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CHECKED	PH	APPROVED	PH	PORT HADLOCK, WA
DATE	06.10.25	DRAWING NO.	D3536	REV. A
		TITLE	GASKET	SHEET 3 OF 6
		SCALE	1:10	

RELEASED
07.02.12



D3536-23 GASKET

63851



D3536-25 GASKET

NOTES

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NE060-S.063)
- 2) FINISH: NONE
- 3) PART IS SYMMETRICAL ABOUT ϕ
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) IDENTIFY WITH DART P/N USING A WHITE FINE POINT PERMANENT INK MARKER
- 7) SEE PAGE 6 FOR DETAILS AND SECTION

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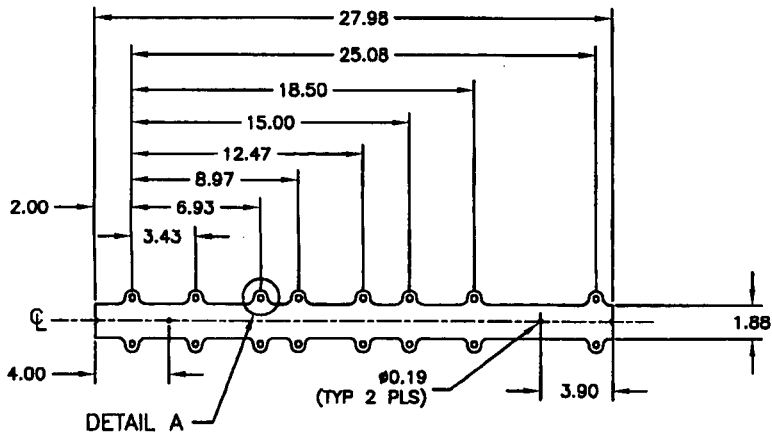
NOTE: Date & initial all entries

DART

DESIGN	C.B.	DRAWN BY	C.B.	DART AEROSPACE USA, INC.	
CHECKED	PH	APPROVED	<i>[Signature]</i>	PORT HADLOCK, WA	
DATE	06.10.25			DRAWING NO.	REV. A
				D3536	SHEET 6 OF 6
				TITLE	SCALE
				GASKET	1:10

07.02.12 *AK*

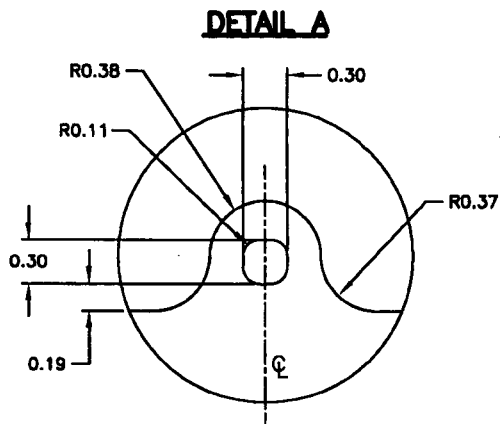
#63857



D3536-41 GASKET

NOTES

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO60-S-063)
- 2) FINISH: NONE
- 3) PART IS SYMMETRICAL ABOUT C
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
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- 6) IDENTIFY WITH DART P/N USING A WHITE FINE POINT PERMANENT INK MARKER



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